



无锡培力自动化设备有限公司
WUXI PEILI AUTOMATION EQUIPMENT CO.,LTD

PLJX

纺橡胶厂皮辊皮圈成型切割及制作成套设备
Machinery For Textile Mill Roller & Roller-Ring Cutting & Manufacturing

纺纱厂皮辊房皮辊保养及维护的全套设备
Machinery For Spinning Mill & Roller Room Roller Maintenance

培力机械中心业务
PLJX Machine Center Main Businesses

及时服务 | 终身维护

Timely service and lifelong maintenance

- ◎ 24小时服务承诺 / 及时为客户解决设备问题 / 提供专业的服务。
- ◎ 终生保修服务承诺, 永久保障客户权益。
- ◎ 建立全方位的客户服务体系, 在服务态度 / 服务规范 / 服务过程 / 控制等方面推进管理, 提供给该项目的服务包括: 电话技术支持 / 服务交流 / 客户投诉 / 上门服务 / 售后回访等。

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WUXI PEILI AUTOMATION EQUIPMENT CO.,LTD

地址: 江苏省无锡市滨湖开发区嘉业路28号

Address: 28 Jiaye Road, Binhu development zone, Wuxi, Jiangsu Province

电话: 0510-85620363 / 0510-85620362

Tel: 0510-85620363 / 0510-85620362

手机: 13806179986

Mobile: 13806179986

网址: www.pljx.com 邮箱: 2530756190@qq.com

Website: www.pljx.com E-mail: 2530756190@qq.com

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ABOUT 关于培力 PLJX

培力公司成立于2003年，一直致力于纺织辅机的开发设计及生产制造。已通过ISO9001:2008质量管理体系认证。也是江南大学“产学研”签约合作单位。公司秉承“质量比拼才是行业间真正的竞争”的原则，技术上不断创新和探索。严格的原材料挑选和产品检验是培力产品质量的保证，完善的服务体系、诚信的美好形象是培力发展的真正动力。

我公司研发生产的MGW系列和FMB系列全自动高精度纺纱胶辊磨砾机、FMJ系列全自动化化纤加弹机胶辊磨砾机，替代了手工操作磨皮辊的模式。人机对话界面，工作状态全程可视窗口，为皮辊回磨提供了新的技术方案。皮辊的加工过程中的皮辊上下料、皮辊检测磨砾、磨削直径范围、砂轮自动修整、砂轮自动清理等工序完全电脑控制完成，磨削参数全部在电脑上设定。整个过程无需人工操作，磨削过程完全无人工介入。全封闭自动化工作流程，杜绝人为操作失误而产生的工伤事故，安全可靠。提高工厂效率和产品质量、节约用工成本和能耗成本。

今后公司将继续秉承以高质量方针“顾客至上、市场为先、技术为主、质量取胜”的理念，为客户创造价值。创新研究、精益求精、竭诚满足客户的需求和期待。提供更优质的产品和服务，我们一直在努力并永远坚持不懈。我们志在打造品牌，诚实守信和互惠双赢。我们通过不断技术更新和完善服务体系帮助用户更好的使用设备。因为专业，所以我们不断进步。培力的整体服务和维护方案，使其用户大为受益，按照客户需求还可为你量身定做各种非标机器。提供用户满足的机械设备是我们追求的永恒目标。

Established in 2003, PLJX has been committed to the development, design and manufacturing of textile auxiliary machines. Has passed ISO9001:2008 quality management system certification. It is also a cooperative unit of "Industry-University-Research" contract of Jiangnan University. The company adheres to the principle of "Quality competition is the real competition among industries", and constantly innovates and explores technology. Strict selection of raw materials and product inspection are the guarantee of the quality of PLJX's products, and the perfect service system and the beautiful image of integrity are the real driving force for PLJX's development.

The MGW series and FMB series fully automatic high-precision spinning rubber roller sharpening machine and FMJ series fully automatic fiber texturing machine rubber roller sharpening machine developed and produced by our company replace the manual operation of the rubber roller mode. The man-machine dialogue interface and the full visual window of the working status provide a new technical solution for the grinding of the top roller. During the processing of the top roller, the top roller loading and unloading, top roller detection and grinding, grinding diameter range, automatic dressing of the grinding wheel, automatic cleaning of the grinding wheel and other processes are completely computer-controlled, and the grinding parameters are all set on the computer. The whole process does not require manual operation, and the grinding process is completely free of manual intervention. Fully-enclosed and automated work flow prevents work-related accidents caused by man-made operation errors, and is safe and reliable. Improve factory efficiency and product quality, save labor and energy costs.

In the future, the company will continue to adhere to the high-quality policy of "customer first, market first, technology first, quality wins" and create value for customers. Innovative research, excellence, and dedicated to meet customer needs and expectations. To provide better products and services, we have been working hard and will always persevere. We are committed to building a brand, honesty and trustworthiness, and mutual benefit and win-win. We help users make better use of equipment through continuous technological updates and improved service systems. Because of professionalism, we continue to improve. PLJX's overall service and maintenance program has greatly benefited its users. According to customer needs, it can also tailor a variety of non-standard machines for you. Providing users with satisfactory mechanical equipment is our eternal goal.





MGW-A型全自动高精度胶辊磨砺机
MGW-A Full-Automation High-Precision Roller Grinding Machine



(发明专利ZL201310519653.6) (Invention patent: ZL201310519653.6)

该机器的全新设计理念，改变了传统磨皮辊机的繁琐操作方法，能使皮辊磨砺更加方便快捷，磨削精准光洁。本机采用全自动工作流程，PLC全程控制，砂轮的定量自动修整、皮辊大小的自动检测、皮辊表面粗糙度的自行设置都能使皮辊达到最佳工作状态，给纺纱带来更高品质。在皮辊磨削模式方面，有指定直径磨削，不同直径磨削和皮辊自动分检三种模式，可自行设定。这样能使皮辊使用周期更长，节约使用成本提高工厂效益。

The machine has introduced a newly-designed grinding process other than the tedious usage of a traditional one, making the whole process more convenient and efficient, while ensuring high precision and surface finish. The machine is automatic and controlled by the PLC(Programmable Logic Controller); grinding wheel can adjust quantitatively; the size of roller can be detected automatically; also, the roughness of roller is adjustable. There are three grinding mode to choose: appointed diameter, different diameter, and automatic sorting. The system can increase the life circle of the roller, reduce cost and improve benefits.

主要参数

自动检测、自动修整、全程电脑操控
磨削胶辊表面粗糙度可达: 0.4 μm
每小时磨削胶辊: 280套以上
磨前精度: 大小头 <0.02mm
料架容量: 100套(φ 30mm)
额定功率: 5.0KW 额定气压: 0.6MPa
机器尺寸: 2.5mX0.8mX1.6m
机器总重量: 1100kg

KEY PARAMETERS

Automatic detection, Automatic dressing, Computer controlled
Minimum Roller Roughness: 0.4 μm
Maximum Efficiency: more than 280 pieces per hour
Grinding Precision: reducer <0.02mm
Feed Shelf Capacity: 100 pieces (φ 30mm)
Rated Power: 5.0KW Rated air pressure: 0.6MPa
Machine Size: 2.5m × 0.8m × 1.6m
Total Weight: 1100KG



MGW-B型全自动高精度胶辊磨床
MGW-B Full-Automation High-Precision Roller Grinding Machine

(专利号ZL201420871723.4) (Utility model: ZL201420871723.4)

(专利号ZL201320669738.8) (Utility model: ZL201320669738.8)

该机器在原MGW-A型机的基础上增加了前后两台皮辊存储料箱。使皮辊存储量加大，能更加节省人工成本。全新设计理念，改变了传统磨皮辊机的繁琐操作方法，能使皮辊磨床更加方便快捷，磨削精准光洁。本机采用全自动工作流程，PLC全程控制，砂轮的定量自动修整、皮辊大小的自动检测、皮辊表面粗糙度的自行设置都能使皮辊达到最佳工作状态，给纺纱带来更高品质。在皮辊磨削模式方面，有指定直径磨削，不同直径磨削和皮辊自动分检三种模式，可自行设定。这样能使皮辊使用周期更长，节约使用成本提高工厂效益。

On the basis of the original MGW-A type machine, the front and back two leather roller storage bins are added to the machine. The machine has introduced a newly-designed grinding process other than the tedious usage of a traditional one, making the whole process more convenient and efficient, while ensuring high precision and surface finish. The machine is automatic and controlled by the PLC(Programmable Logic Controller); grinding wheel can adjust quantitatively; the size of roller can be detected automatically; also, the roughness of roller is adjustable. There are three grinding mode to choose: appointed diameter, different diameter, and automatic sorting. The system can increase the life circle of the roller, reduce cost and improve benefits.



主要参数

自动检测、自动修整、全程电脑操控
磨削胶辊表面粗糙度可达: 0.4 μm
每小时磨削胶辊: 300套
磨削精度: 大小头 <0.02mm
料架容量: 500套(φ30mm)
额定功率: 5.5KW 额定气压: 0.6MPa
机器尺寸: 4.0mX0.8mX1.6m
机器总重量: 1650kg

KEY PARAMETERS

Automatic detection, Automatic dressing, Computer controlled
The surface roughness of grinding cot can reach 0.4 μm
Maximum Efficiency: 300 pieces per hour
Grinding Precision: reducer <0.02mm
Feed Shelf Capacity: 500 pieces(φ30mm)
Rated Power: 5.5KW Rated air pressure: 0.6MPa
Machine Size: 4.0m×0.8m×1.6m
Total Weight: 1650KG



MGW-B2型全自动高精度胶辊磨砂机
MGW-B2 Full-Automation High-Precision Roller Grinding Machine

(专利号ZL201420871723.4) (Utility model: ZL201420871723.4)

(专利号ZL201320669738.8) (Utility model: ZL201320669738.8)

该机器在原MGW-B型机的基础上进行了简化设计。前后存储料箱采用Z型通道，存料取料是单一进料口和出料口。全新设计理念，改变了传统磨皮辊机的繁琐操作方法，能使皮辊磨削更加方便快捷，磨削精准光洁。本机采用全自动工作流程，PLC全程控制，砂轮的定量自动修整、皮辊大小的自动检测、皮辊表面粗糙度的自行设置都能使皮辊达到最佳工作状态，给纺纱带来更高品质。在皮辊磨削模式方面，有指定直径磨削，不同直径磨削和皮辊自动分检三种模式，可自行设定。这样能使皮辊使用周期更长，节约使用成本提高工厂效益。

Based on the original MGW-B machine, the simplified design of the machine is carried out. The front and rear storage bins adopt Z-channel, and the material storage and reclaiming are single inlet and outlet. The machine has introduced a newly-designed grinding process other than the tedious usage of a traditional one, making the whole process more convenient and efficient, while ensuring high precision and surface finish. The machine is automatic and controlled by the PLC(Programmable Logic Controller); grinding wheel can adjust quantitatively; the size of roller can be detected automatically; also, the roughness of roller is adjustable. There are three grinding mode to choose: appointed diameter, different diameter, and automatic sorting. The system can increase the life circle of the roller, reduce cost and improve benefits.



主要参数

自动检测、自动修整、全程电脑操控
磨削胶辊表面粗糙度可达: 0.4μm
每小时磨削胶辊: 300套
磨削精度: 大小头<0.02mm
料架容量: 250套(φ30mm)
额定功率: 5.5KW 额定气压: 0.6MPa
机器尺寸: 3.3mX0.8mX1.6m
机器总重量: 1350kg

KEY PARAMETERS

Automatic detection, Automatic dressing, Computer controlled
Minimum Roller Roughness 0.4μm
Maximum Efficiency: 300 pieces per hour
Grinding Precision: reducer<0.02mm
Feed Shelf Capacity: 250 pieces(φ30mm)
Rated Power: 5.5KW Rated air pressure: 0.6MPa
Machine Size: 3.3m×0.8m×1.6m
Total Weight: 1350KG



MGW MGW-E型全自动高精度胶辊磨砺机
MGW-E Full-Automation High-Precision Roller Grinding Machine



(专利号ZL201420871723.4) (Utility model: ZL201420871723.4)

(专利号ZL201320669738.8) (Utility model: ZL201320669738.8)

该机器在原MGW-D型机的基础上进行了升级，把原机型前存储料箱人工摆放皮辊的过程，升级为自动存储、上料，并优化了皮辊端面打标记的功能。前面有自动上料，中间自动磨砺，后面自动打标、摆放，工人只需推车进料拉车出料，是真正意义上的全自动皮辊磨砺机。全新设计理念，改变了传统磨皮辊机的繁琐操作方法，能使皮辊磨砺更加方便快捷，磨砺精准光洁。本机采用全自动工作流程，PLC全程控制，砂轮的定量自动修整、皮辊大小的自动检测、皮辊表面粗糙度的自行设置都能使皮辊达到最佳工作状态，给纺纱带来更高品质。在皮辊磨砺模式方面，有指定直径磨砺，不同直径磨砺和皮辊自动分检三种模式，可自行设定。这样能使皮辊使用周期更长，节约使用成本提高工厂效益。

The machine is upgraded on the basis of the original MGW-D machine. The process of manually placing the leather roller in the front storage bin of the original machine is upgraded to automatic storage and feeding, and the function of marking the end face of the leather roller is optimized. There are automatic feeding in the front, automatic grinding in the middle, automatic marking and placing in the back. The workers only need to push the cart to feed and pull the cart to discharge the materials. In a real sense, the full-automatic leather roller grinder. The machine has introduced a newly-designed grinding process other than the tedious usage of a traditional one, making the whole process more convenient and efficient, while ensuring high precision and surface finish. The machine is automatic and controlled by the PLC(Programmable Logic Controller); grinding wheel can adjust quantitatively; the size of roller can be detected automatically; also, the roughness of roller is adjustable. There are three grinding mode to choose: appointed diameter, different diameter, and automatic sorting. The system can increase the life circle of the roller, reduce cost and improve benefits.

主要参数

自动检测、自动修整、全程电脑操控
磨削胶辊表面粗糙度可达: 0.4 μm
每小时磨削胶辊: 300套以上
磨削精度大小头: <0.02mm
料框容量: 540套(φ 30mm)
额定功率: 5.8KW 额定气压: 0.6MPa
机器尺寸: 4.5mX1.2mX1.9m
机器总重量: 2100kg

KEY PARAMETERS

Automatic detection, Automatic dressing, Computer controlled
Minimum Roller Roughness 0.4 μm
Maximum Efficiency: more than 300 pieces per hour
Grinding Precision: reducer < 0.02mm
Feed Shelf Capacity: 540 pieces (φ 30mm)
Rated Power: 5.8KW Rated air pressure: 0.6MPa
Machine Size: 4.5m × 1.2m × 1.9m
Total Weight: 2100KG



MGW-F型全自动胶辊磨砺维护一体机
MGW-F Automatic roller sharpening and maintenance machine

(发明专利ZL202321075584.X) (Invention patent: ZL202321075584.X)

该机型是在原全自动胶辊磨砺机的基础上，增加了胶辊磨砺后道加工的一些功能。使胶辊轴承的加油、皮辊表面上涂料及皮辊的摆盘等能够自动化完成。节省了多种机台作业的摆放空间，更是提高了胶辊维护的工作效率。

This machine is based on the original automatic roller sharpening machine, adding some functions of roller sharpening after processing. The oiling of the roller bearing, the coating on the roller surface and the swing of the roller can be done automatically. Save a variety of machine operation space, but also improve the work efficiency of roller maintenance.



主要参数

自动检测、自动修整、自动清理、自动上涂料、自动加油、自动摆盘
磨削胶辊表面粗糙度可达: 0.4 μm 大小头0.02 mm
磨砺胶辊数量: 300套/小时、加油上涂料: 330套/小时
整机功率: 8KW 工作电源: AC 380 V
额定气压: 0.6MPa 用气量: 0.5m ³ /min
机器尺寸: 4.15mX0.95mX1.52m
机器总重量: 2150kg

KEY PARAMETERS

Automatic detection, automatic dressing, automatic cleaning, automatic coating, automatic refueling, automatic plate setting
Grinding roller surface roughness up to 0.4 μm Size head 0.02mm
Number of grinding roller: 300 sets/hour, oil coating: 330 sets/hour
Power: 8KW Working power: AC 380V
Rated air pressure: 0.6MPa Air consumption: 0.5m ³ /min
Machine size: 4.15mX0.95mX1.52m
Total weight: 2150kg



FTR-I型胶辊维护一体机
FTR-I Roller maintenance machine



(发明专利ZL202310506820.7) (Invention patent: ZL202310506820.7)

该机是一种专门为纺织胶辊维护保养而设计的专用设备。该机既可以单独使用，也可以和前道皮辊加工设备（如全自动胶辊磨床等）组合使用，具有灵活机动的特点；一机可以代替其它多台设备，使得产品质量显著改善，能耗降低，功效提高，并降低了劳动力成本。

This machine is a special equipment specially designed for the maintenance of textile roller. The machine can be used alone, or combined with the front roller processing equipment (such as automatic roller grinding machine, etc.), has the characteristics of flexible mobility; One machine can replace multiple other equipment, making product quality significantly improved, energy consumption is reduced, efficiency is increased, and labor costs are reduced.

主要参数

自动清理胶辊表面粉尘、自动胶辊上涂料功能、自动胶辊加油功能、自动胶辊摆盘功能

皮辊储存数量：料框11盘，储量396套

维护胶辊数量：300套/小时

额定功率：2.8KW 工作电源：AC 220 V

额定气压：0.6MPa

机器尺寸：1.75mX0.95mX1.52m

机器总重量：800kg

KEY PARAMETERS

Automatic cleaning roller surface dust, automatic roller coating function, automatic roller refueling function, automatic roller swing function

Roller storage quantity: material frame 11 plates, storage 396 sets

Maintenance roller quantity: 300 sets/hour

Rated power: 2.8KW Working power: AC 220 V

Rated air pressure: 0.6MPa

Machine size: 1.75mX0.95mX1.52m

Total weight: 800kg



FMB-100型全自动高精度胶辊磨砺机
FMB-100 Fully automatic high-Precision Roller Grinding Machine



(专利号ZL201830708041.5) (Utility model: ZL201830708041.5)

该机器是我公司全新设计生产的轻型全自动胶辊磨砺机。适用于纺纱厂环锭纺、紧密纺及涡流纺的粗细纱皮辊的磨砺。磨削精度高、磨削产量大，体积小、能量大，每小时能磨砺皮辊300套以上。全程电脑操控，自动上下料，砂轮自动修整自动清理，磨削尺寸人机界面设定，一个工人可同时看护多台设备。整个磨砺过程无需人手工操作，安全可靠，节能高效，是纺纱行业的最佳选择。

The machine is a new design and production of our company's light automatic rubber roll grinder. It is applicable to the grinding of roving skin roller for ring spinning, compact spinning and worm flow spinning. High grinding accuracy, large grinding output, small volume, large energy, can grind more than 300 sets of leather roller per hour. The whole process of computer control, automatic loading and unloading, automatic dressing and cleaning of grinding wheel, setting of grinding size man-machine interface, one worker can watch multiple equipment at the same time. The whole honing process needs no manual operation, safe and reliable, energy-saving and efficient, which is the best choice for spinning industry.

主要参数
自动上下料、砂轮自动修整
磨削胶辊表面粗糙度可达: 0.4um
每小时磨削胶辊: 300套
磨削精度: 大小头<0.02mm
料架容量: 10套(φ 30mm)
额定功率: 5.0KW 额定气压: 0.6MPa
机器尺寸: 1.3mX1mX1.3m
机器总重量: 750kg

KEY PARAMETERS
Automatic loading and unloading, automatic dressing of grinding wheel
The surface roughness of grinding cot can reach 0.4 μ M
Maximum Efficiency: 300 pieces per hour
Grinding Precision: reducer<0.02mm
Feed Shelf Capacity: 10 pieces(φ 30mm)
Rated Power: 5KW Rated air pressure: 0.6MPa
Machine Size: 1.3m×1m×1.3m
Total Weight: 750KG



FMB-300型全自动高精度胶辊磨砂机
FMB-300 Fully automatic high-Precision Roller Grinding Machine



(专利号ZL201830708041.5) (Utility model: ZL201830708041.5)

该机器是我公司全新设计生产的轻型全自动胶辊磨砂机。适用于纺纱厂环锭纺、紧密纺及涡流纺的粗细纱皮辊的磨削。磨削精度高、磨削产量大，体积小、能量大，每小时能磨削皮辊300套以上。全程电脑操控，自动上下料，砂轮自动修整自动清理，磨削尺寸人机界面设定，一个工人可同时看护多台设备。整个磨削过程无需人工操作，安全可靠，节能高效，是纺纱行业的最佳选择。

The machine is a new design and production of our company's light automatic rubber roll grinder. It is applicable to the grinding of roving skin roller for ring spinning, compact spinning and worm flow spinning. High grinding accuracy, large grinding output, small volume, large energy, can grind more than 300 sets of leather roller per hour. The whole process of computer control, automatic loading and unloading, automatic dressing and cleaning of grinding wheel, setting of grinding size man-machine interface, one worker can watch multiple equipment at the same time. The whole honing process needs no manual operation, safe and reliable, energy-saving and efficient, which is the best choice for spinning industry.

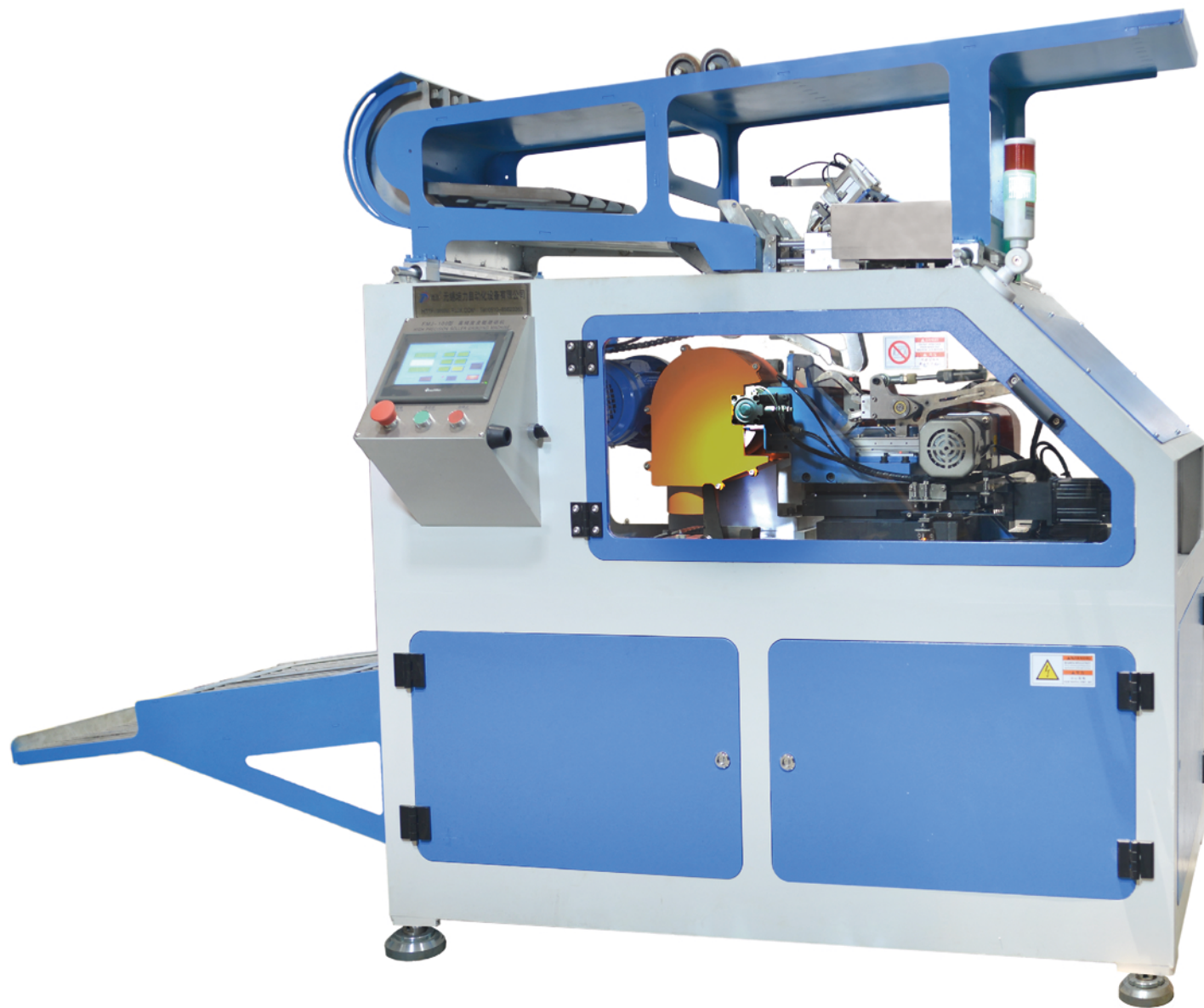
主要参数
自动上下料、砂轮自动修整
磨削胶辊表面粗糙度可达: 0.4um
每小时磨削胶辊: 300套;
磨削精度: 大小头<0.02mm
料架容量: 110套(φ 30mm)
额定功率: 5.0KW 额定气压: 0.6MPa
机器尺寸: 2.15mX1mX1.65m
机器总重量: 900kg

KEY PARAMETERS
Automatic loading and unloading, automatic dressing of grinding wheel
The surface roughness of grinding cot can reach 0.4 μ M
Maximum Efficiency: 300 pieces per hour
Grinding Precision: reducer<0.02mm
Feed Shelf Capacity: 110 pieces(φ 30mm)
Rated Power: 5KW Rated air pressure: 0.6MPa
Machine Size: 2.15m × 1m × 1.65m
Total Weight: 900KG



FMJ-100型全自动加弹机胶辊磨砺机

FMJ-100 type automatic texturing machine rubber roller sharpening machine



(外观专利202130173631.4)

(Appearance patent: 202130173631.4)

(发明专利202110356680.0)

(Invention patent: 202110356680.0)

(实用新型专利202120670088.3)

(Utility model patents: 202120670088.3)

该机器是为加弹机上用导丝辊的磨砺而专门设计。导丝辊的批量存储，自动上下料，皮辊的自动检测，砂轮的自动清理和修磨，完全电脑控制程序化完成。磨削胶辊的方式有：指定直径磨削、不同直径磨削和皮辊自动分检三个模式，可自行设定。使磨砺后的胶辊精度高，同心磨好，胶辊表面光洁，一致性优。磨削胶辊产量高，能节省用工成本，提高生产效率。（发明专利，仿冒必究）

This machine is specially designed for the sharpening of godet rollers on texturing machines. The batch storage of the godet roller, automatic loading and unloading, automatic detection of the top roller, automatic cleaning and grinding of the grinding wheel, complete computer control and programming. There are three modes of grinding rubber roller: designated diameter grinding, different diameter grinding and automatic inspection of the top roller, which can be set by yourself. The honed rubber roller has high precision, concentric grinding, and the surface of the rubber roller is smooth and uniform. The high output of grinding rubber rollers can save labor costs and improve production efficiency. (Invention patents, counterfeiting must be punished)

主要参数

磨削胶辊直径范围: $\varnothing 58-\varnothing 75\text{mm}$
磨削胶辊最大宽度: 35mm
磨削胶辊精度: 0.02mm
磨削胶辊粗糙度: $0.4\mu\text{m}$
料架存储量: 160只
每小时磨削胶辊: 300只
额定功率: 3.8KW 额定工作气压: 0.6mPa
机器尺寸: 2.3m x 0.8m x 1.6m
机器总重量: 850kg

KEY PARAMETERS

Diameter range of grinding rubber roller: $\varnothing 58-\varnothing 75\text{mm}$
Maximum width of grinding rubber roller: 35mm
Precision of grinding rubber roller: 0.02mm
Roughness of grinding rubber roller: $0.4\mu\text{m}$
Storage capacity of rack: 160 pcs
Grinding rubber rollers per hour: 300
Rated power: 3.8KW Rated working pressure: 0.6mPa
Machine size: 2.3m x 0.8m x 1.6m
Total weight of the machine: 850kg

FU826C型 橡塑磨床

FU826C Rubber-Plastic Grinder

本机适用于纺纱行业的粗纱、细纱及并条皮辊的磨削。

This machine is suitable for grinding roving, spinning and drawing rollers in textile industry.

主要参数

电机总功率: 2.5KW-380V

转速: 车头320转/分, 砂轮2000转/分

上导轨走刀线速: 580分-760分

最大长度: 420mm 最大磨削直径: ϕ 180mm

KEY PARAMETERS

Total motor power: 2.5KW-380V

Revolving speed: (Headstock) 320rpm; (Grinding Wheel) 2000rpm

Upper Guide Rail Feed Speed: 580-760

Maximum Length: 420mm Maximum Grinding Diameter: ϕ 180



FM806型 高精度皮辊磨床

FM806 High-precision top roller sharpening machine

本机适用于纺纱机器上的细砂皮辊和粗砂皮辊的磨削。采用宽幅砂轮往返磨削的方式, 磨削精度高, 产量大, 运行平稳, 操作简单。

This machine is suitable for grinding fine sand rollers and coarse sand rollers on spinning machines. It adopts a wide grinding wheel round-trip grinding method, which has high grinding precision, large output, stable operation and simple operation.

主要参数

加工皮辊直径范围: ϕ 26~ ϕ 34mm

每小时磨削胶辊: 200套 磨削精度: 0.02mm

额定功率3.8KW 气压0.6mPa

砂轮尺寸: 直径250x宽度260mm 砂轮转速: 2650转/分

KEY PARAMETERS

Diameter range of processing top roller: ϕ 26~ ϕ 34mm

Grinding rubber rollers per hour: 200 Sets Grinding accuracy: 0.02mm

Rated power 3.8KW Air pressure 0.6mPa

Grinding wheel size: diameter 250x width 260mm Grinding wheel speed: 2650 rpm



FR-100/200型 高精度双头皮辊加油机

FR-100/200 High precision Double-End Roller Oiling Machine

(FR-200型专利号ZL201420871723.4) (FR-200 Utility model: ZL201420871723.4)

适用于各种细纱及粗纱用铝衬套、双层胶辊及紧密纺胶辊的双头同时一次定量加油。操作简单方便, 采用气动注油原理, 将油脂注入胶辊轴承内, 性能稳定, 注油量可调。

Suitable for all kinds of fine yarn and roving aluminum bushing, double roller and tight spinning roller double head simultaneously quantitative refueling. The operation is simple and convenient, the principle of pneumatic oil injection is adopted, the grease is injected into the roller bearing, the performance is stable, the amount of oil injection is adjustable.

主要参数

输入电压: 单相 AC 220V 进气总压力: 0.2-0.6mpa

高精度定量阀注油量: 0.5g-5g (可调) 定量阀注油最大压力: 15 mpa

注油桶储量: 40 升 注油桶进气压力: < 0.3mpa

油脂减压阀: 建议皮辊注油压力调节<5mpa

FR-100 机电功率: 30W

FR-200 机电功率: 50W 料箱容量: 直径 30 皮辊, 上料箱 80 套, 下料箱 80 套

KEY PARAMETERS

Input voltage: single-phase AC 220V Total intake pressure: 0.2-0.6mpa

High-precision quantitative valve oil injection: 0.5g-5g (adjustable)
The maximum pressure of quantitative valve oil injection: 15 mpa

Oil filling drum reserve: 40 L Oil filling drum intake pressure: < 0.3mpa

Grease pressure reducing valve: It is recommended to adjust the oil pressure of the roller<5mpa

FR-100 Electromechanical power: 30W

FR-200 Electromechanical power: 50W
Tank capacity: 30 roller diameter, 80 sets of loading box, 80 sets of unloading box



FR-100型



FR-200型

FP-3型 气动胶辊压套机

FP-3 Pneumatic Roller-Covering Machine

本机适用于纺纱行业的粗纱、细纱皮辊的套入和压出用。

This machine is suitable for the insertion and extrusion of roving and spinning cots in spinning industry.

主要参数

最大压套皮辊行程: 70mm

气压: 0.6Mpa

套压直接范围: ϕ 16- ϕ 45mm

KEY PARAMETERS

Maximum work path: 70mm

Air pressure: 0.6MPa

Casing diameter: ϕ 16-45mm



Au521J型 储电式锭子清洗加油机

Au521J Electric storage type Spindle Cleaning & Oiling Machine

专供纺织厂清洗细纱机、捻线机及卷布机上高速滚珠轴承锭子的锭脚并定量加油用。
It is specially used for cleaning the spindle feet of high-speed ball bearing spindles on spinning machines, twisters and cloth reels and for quantitative oiling.



主要参数
电瓶: 铅酸蓄电池24V-20A/2组
电机: 24V-400W无刷直流电机
充电电源: 220V
清洗压力: 1.5-2.5MPa 加油压力: 0.5-1.5MPa
外形: 860X320X780mm
重量: 90kg

Au521F型 锭子清洗加油机

Au521F Spindle Cleaning & Oiling Machine

专供纺织厂清洗细纱机、捻线机及卷布机上高速滚珠轴承锭子的锭脚并定量加油用。

It is specially used for cleaning the spindle feet of high-speed ball bearing spindles on spinning machines, twisters and cloth reels and for quantitative oiling.



主要参数
冲洗压力: 1.5-2.5Mpa
加油压力: 0.5-1.5Mpa
外形: 860X280X780mm
重量: 75kg

SA242型 皮辊加油机

SA242 Roller Oiling Machine

专供粗、细砂机皮辊轴承加油用, 一般用钙基润脂 ZG2-ZG3。
Exclusive for oiling the bearing of thick-or-thin yarn roller, generally using calcium-based lubricating oil (ZG2-ZG3).

主要参数
加油量: 0-6毫升
螺旋浆转速: 39转/分
电源: 220V
功率: 180W

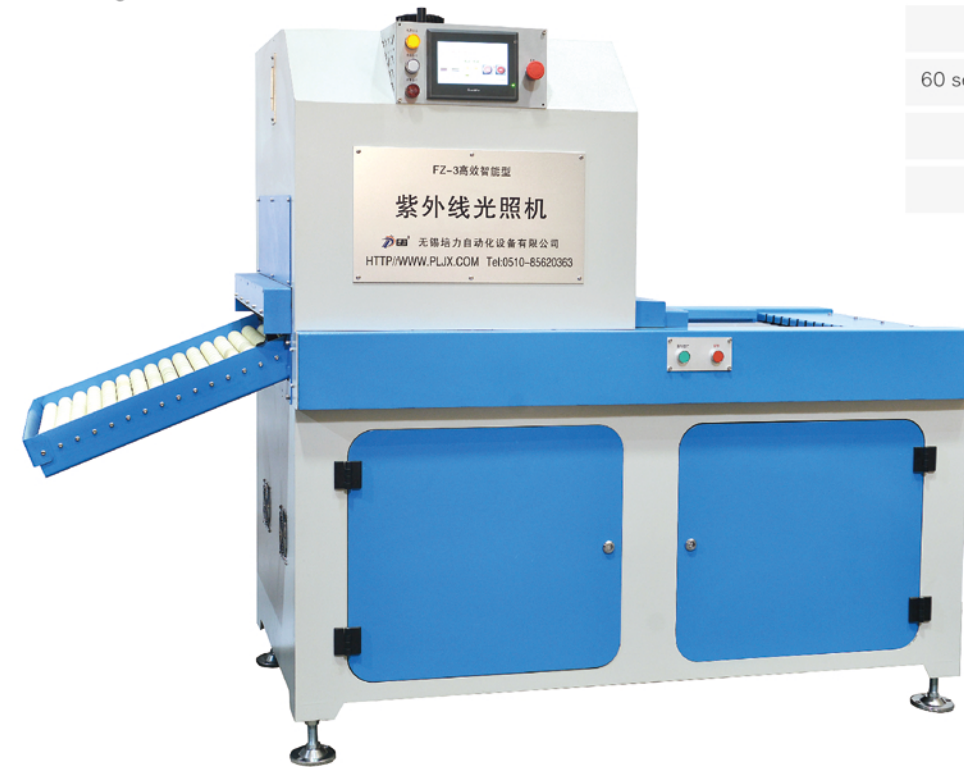


FZ-3型 高效智能型紫外线光照机

Fz-3 UV lighting machine

该机器集“高效节能、智能化控制、可持续无间隙工作”于一体的紫外线光照设备, 该机主要适用于纺织行业的各种细纱皮辊、粗纱皮辊、并条皮辊及精梳皮辊的紫外线光照处理, 具有结构新颖, 高效节能, 可持续无间隙工作的特点, 该机采用智能化控制, 操作简单。该机在大幅度提高工效的同时, 智能化的控制可使产品质量得到更充分的保证。

This machine is a set of UV light equipment with "high efficiency, energy saving, intelligent control, and sustainable gapless work". It is mainly suitable for UV light treatment of various spinning, roving, doubling and combing rollers in the textile industry. It has the characteristics of novel structure, high efficiency, energy saving and sustainable gapless work. It adopts intelligent control and simple operation Single. The machine can greatly improve the work efficiency, at the same time, the intelligent control can make the product quality more fully guaranteed.



KEY PARAMETERS
Power: 4.5kW
Light tube power: 2000kW/tube, Voltage AC380V
Roller carrier rotating speed: 15r/min (adjustable)
Illumination period: adjustable
60 sets of fine sanding rollers can be treated at one time
Size: 2.05m×0.8m×1.58m
Total Weight: 700Kg

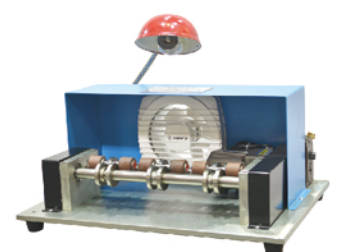
主要参数
整体功率: 4.5KW
灯管功率: 200KW/支, 电压AC 380V
托辊自转速度: 15r/min (可调)
光照时间: 可任意设定
一次可处理细纱皮辊: 60套
机器尺寸: 2.05m×0.8m×1.58m
机器总重量: 700kg

BT-2型 笔涂机

Roller Painting Machine

本机专供粗纱细纱皮辊和并条皮辊上涂料用, 涂层均匀光滑, 抗绕花。
This machine is designed for painting thick-or-thin yarn roller or drawing roller. Uniform and smooth coating, anti-fluffing.

主要参数
可涂皮辊直径范围: 19mm-32mm
皮辊长度范围: 10mm-300mm
电机功率: 15W-220V50Hz



YT430型 液压并条胶辊压套机

YT430 Hydraulic Aluminium-Lined Drawing Frame

本机专供铝衬管并条、精梳皮辊的套入和压出用，压力平稳，套制均匀。

This machine is specially used for inserting and extruding aluminum liner drawing and combed leather roller. The pressure is stable and even.

主要参数

工作行程: 460mm 铁芯直径: 16-36mm

电机功率: 1.5KW 50Hz 电压: 380V

液压泵流量: 16L/min 压力: 0.5-2.5Mpa

外形: 1.7x0.5x0.85m 重量: 280kg



KEY PARAMETERS

Working stroke: 460mm Core diameter: 16-36mm

Motor power: 1.5kw 50Hz Voltage: 380V

Flow of hydraulic pump: 16L / min Pressure: 0.5-2.5MPa

Shape: 1.7x0.5x0.85m Weight: 280kg

FQ-3型 气动皮辊压园机

FQ-3 Roller Rolling Machine

本机适用于皮辊套制后的滚压。使丁氟胶管包覆皮辊铁壳更加良好，应力均匀。

This machine is suitable for the rolling after the leather roller is sleeved. It makes the Teflon tube coated iron shell of the leather roller better and the stress even.

主要参数

气压: 0.1-0.5Mpa

压辊幅度: 500毫米

上压辊抬起高度: 100毫米

电机功率: 0.37kw-380V

压辊时间: 0-30秒可调

压辊转速: 350转/分

KEY PARAMETERS

Pressure: 0.1-0.5mpa

Press Roller Range: 500mm

Upper Press Roller Height Raised: 100mm

Motor Power: 0.37KW-380V

Hydraulic Operating Time: 0-30 sec adjustable

Revolving Speed Of Press Roll: 350rpm



FU281A型 金属针布包卷机

Metal needle cloth wrapping machine

FU281A型金属针布包卷机适用新型金属针布（矮、尖、密、浅）的需要，普遍适用于各种类型的梳棉机包覆金属针布，安装操作简单，包覆方便快捷，适应性强，性价比高，达到又快又好包覆针布效果。可根据用户需求选择订制包不同长度的金属针布包卷机（1-2米）

FU281A a metal clothing wrapping machine is suitable for the needs of new-type metal clothing (short, sharp, dense, shallow). It is generally suitable for all types of carding machine to wrap metal clothing. It is easy to install and operate, convenient to wrap, adaptable, cost-effective, and achieves both fast and good wrapping effect. According to the user's demand, we can choose the metal needle fabric coiler with different length (1-2m)

性能特征:

- ◆ 变频器控制，包卷速度及张力可调。
- ◆ 包覆时侧压力恒定，反向自锁。
- ◆ 放料架简单实用，放料阻尼可调。

Performance characteristics:

- ◆ Frequency converter control, coil speed and tension adjustable.
- ◆ the side pressure is constant during coating, and the reverse self-locking.
- ◆ the discharging frame is simple and practical, and the discharging damping is adjustable.



主要参数

包卷幅宽: 1020—1500mm, 包卷转速: 40rpm

筒体直径: 380-1500mm

电机功率: 1.5KW, 输入电源: 380V 50Hz

减速比: 1:17

包装尺寸长(L)x宽(W)x高(H): 180cm × 52cm × 65cm

机器重量: 200kg

KEY PARAMETERS

Wrapping width: 1020-1500mm, wrapping speed: 40rpm

Diameter: 380-1500mm

Motor power: 15 kW, input power: 380V 50Hz

Deceleration ratio: 1:17

Package size length (L) x width (W) x height (H): 180cm × 52cm × 65cm

Machine weight: 200kg

FU285型 金属对焊机

FU285 type metal butt welding machine

FU285型金属对焊机金属针布对焊机适应各种金属针布的焊接，设置焊接和退火功能，确保针布接头质量，装配有小切刀、修整器及工作灯，提高工作效率，多级电流转换设置。体积小，工作可靠，操作方便迅速，焊接效率高优点。

FU285 type metal butt welding machine needle cloth butt welding machine adapts to the welding of various metal needle cloth. It is equipped with welding and annealing functions to ensure the quality of needle cloth joint. It is equipped with small cutter, finisher and work lamp to improve working efficiency and multi-level current conversion settings. It has the advantages of small size, reliable operation, convenient operation and high welding efficiency.



主要参数

焊接范围: 直径: 0.8-4mm 宽度: ≤ 8 mm
厚度: ≤ 4mm 截面积: ≤ 16mm²

电极间距: 2~8mm, 额定容量: 2KVA, 调节级数: 10 series

电机功率: 25W, 输入电源: 220V 50Hz

包装尺寸: 长(L) × 宽(W) × 高(H)
= 25cm × 25cm × 50cm

机器重量: 23kg

KEY PARAMETERS

Welding range: diameter: 0.8-4mm; width: ≤ 8mm
Thickness: ≤ 4mm, sectional area: ≤ 16mm²

Electrode spacing: 2-8mm, rated capacity: 2KVA, adjustment stage: 10 series

Motor power: 25W, input power: 220V 50Hz

Package size: l × w × H = 25cm × 25cm × 50cm

Machine weight: 23kg

FU283型 包磨刺辊机

FU283 type burr roll machine

FU283型包磨刺辊机适用于各类梳棉机刺辊及清花开棉设备和废棉处理机刺辊打手的包磨，可配置包卷臂包卷光胎，以及配置刷辊对刺辊清刷，一机多用，操作简单，适用范围广。可根据用户需求选择订制包磨不同宽幅刺辊机（1-1.8米宽幅）

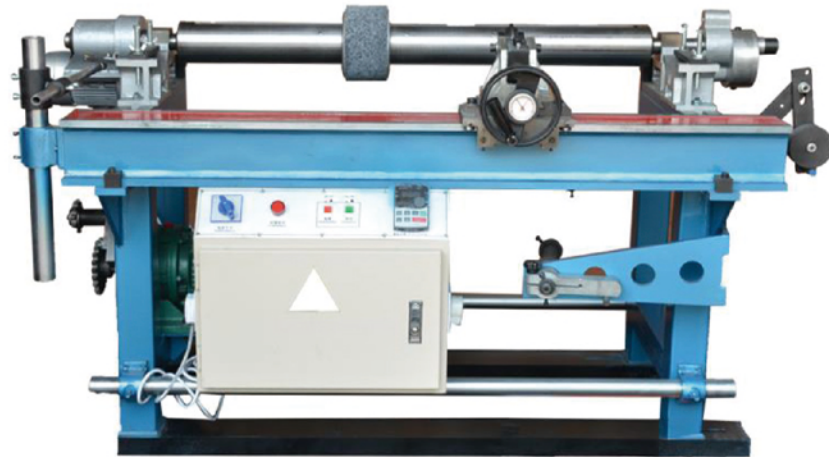
FU283 type burr roll machine is suitable for the bag grinding of prick roller, clearing and opening equipment of various carding machines and prick roller beaters of waste cotton processor. It can be equipped with a winding arm to wrap the smooth tire and a brush roller to clean the prick roller. It is multi-purpose, easy to operate and widely applicable. We can choose different width roller sharpener (1-1.8m width) according to the user's demand.

性能特征:

- ◆ 适用广泛，梳棉、废棉处理刺辊包磨。
- ◆ 可包覆光胎刺辊及自锁式齿条。
- ◆ 面板控制，无级调速。
- ◆ 大气孔砂轮，磨削质量好。

Performance characteristics:

- ◆ It is widely used in card and waste cotton treatment.
- ◆ it can cover smooth tyre prick roller and self-locking rack.
- ◆ panel control, stepless speed regulation.
- ◆ atmospheric hole grinding wheel, good grinding quality.



主要参数

包磨刺辊直径:~500mm, 宽度: 1100mm, 转速: 0-80rpm
特殊规格订制可达1800mm
磨辊转速: 820 rpm
电机功率:1.5KW, 输入电源: 380V 50Hz
包装尺寸:长(L)×宽(W)×高(H):180 x107 x115cm
机器重量: 450kg

KEY PARAMETERS

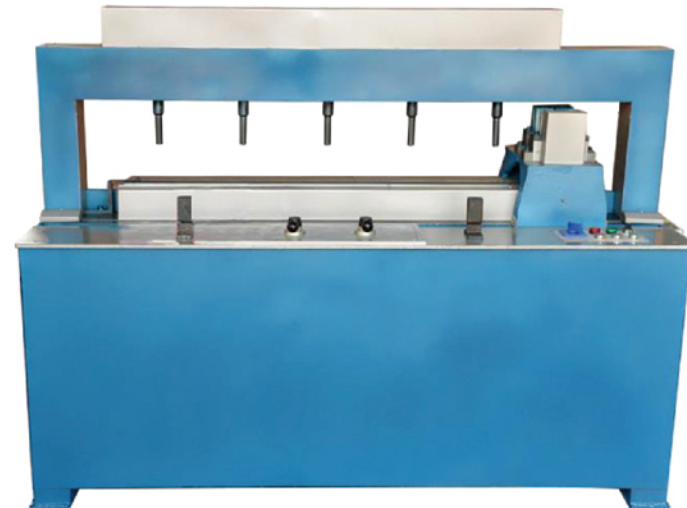
Diameter of the burr roll: About 500mm, width: 1100mm, rotating speed: 0-80rpm
Special specifications can be customized up to 1800mm
Grinding roller speed: 820 rpm
Motor power: 1.5kw, input power: 380V 50Hz
Package size: length (L) × width (W) × height (H): 180 x107 x115cm
Machine weight: 450kg

FU294D型 包盖板针布机

FU294D cover clothing machine

适用范围广，能包覆各种类型的盖板针布，具有运行可靠、自动化程度高、操作简单方便，包覆质量高等特点。可根据用户需求选择订制包覆不同宽幅盖板针布机（1-1.5米四种宽幅机器）。

The utility model has the advantages of wide application range, covering various types of cover clothing, reliable operation, high automation, simple operation and high coating quality. According to the user's needs, we can choose to customize the sewing machine (1-1.5m four kinds of wide machine) for covering different wide cover plates.



FU284C型 磨盖板针布机

FU284C type cover grinding clothing machine

FU284C型磨盖板针布机是根据新型盖板针布磨削需要，博彩众长的一种多功能盖板针布磨削机器，以盖板踵趾曲面为基准，磨削效率高，平直度好，适应各种踵趾差的盖板针布磨削。可根据用户需求订制1-1.5米四种宽幅机型。

FU284C type cover grinding clothing machine is a multi-functional cover plate clothing grinding machine according to the needs of the new cover plate clothing grinding. Based on the surface of the cover plate heel toe, it has high grinding efficiency, good straightness and adapts to the grinding of cover plate clothing with various Heel Toe differences. According to the user's requirements, we can customize four types of 1-1.5m wide models.

性能特征:

- ◆ 高精度外转子电机：确保磨头运转平稳，精度高，更换方便。
- ◆ 高精度磨头往复线性导轨：确保盖板磨削的平直度。
- ◆ 同步齿形带传动：确保移动平稳，磨削光洁度高。
- ◆ 变频器控制，适应轻、重磨削。
- ◆ 大气孔砂轮，确保磨削锋利度。
- ◆ 工作定位以曲面为基准，确保隔距正确，适应各种踵趾差盖板。

Performance characteristics:

- ◆ High precision external rotor motor: ensure smooth operation of grinding head, high precision and convenient replacement.
- ◆ high precision grinding head reciprocating linear guide rail: ensure the flatness of the cover plate.
- ◆ synchronous toothed belt drive: ensure smooth movement and high grinding finish.
- ◆ frequency converter control, suitable for light and heavy grinding.
- ◆ the grinding wheel of atmospheric hole ensures the grinding sharpness.
- ◆ the working positioning is based on the curved surface to ensure the correct spacing and adapt to various Heel Toe difference covers.

主要参数

适用盖板宽度: 33.3mm
适用盖板工作幅度: 940-1143mm
砂轮转速: 1400rpm
一次磨削盖板根数: 4pcs
电机功率:1 87KW, 输入电源: 380V 50Hz
包装尺寸:长(L)×宽(W)×高(H)=175×75 x155cm ³
机器重量:900kg

KEY PARAMETERS

Applicable cover plate width: 33.3mm
Working range of applicable cover plate: 940-1143mm
Wheel speed: 1400rpm
Number of one-time honing cover plate: 4pcs
Motor power: 187kw, input power: 380V 50Hz
Package size: l × w × H = 175 × 75 × 155cm ³
Machine weight: 900kg



性能特征:

- ◆ 变频控制，包覆全程施压不卸压，确保盖板包覆平服牢固。
- ◆ 包覆时采用二组滚压轮，确保边夹均匀平服。
- ◆ 普遍适用于各类盖板针布的包覆。

Performance characteristics:

- ◆ frequency conversion control, the whole process of covering pressure without pressure relief, to ensure that the cover plate is covered firmly.
- ◆ two sets of rolling wheels shall be used for coating to ensure uniform and flat edge clamps.
- ◆ it is generally suitable for covering all kinds of cover clothing.

主要参数

适用盖板宽度: 33.3mm
适用盖板工作幅度: 940-1143mm
盖板包覆移动速度: 60mm/s
进气压力: 0.5MPa-0.70.5MPa
电源: 380V 50HZ
电机功率: 1.1kw
机器重量: 750kg
外型尺寸: 1930mm×720mm×1400mm

KEY PARAMETERS

Applicable cover plate width: 33.3mm	Power supply: 380V 50Hz
Motor power: 1.1kw	Working range of applicable cover plate: 940-1143mm
Cover moving speed: 60mm/s	Machine weight: 750KG
Air inlet pressure: 0.5mpa-0.70.5mpa	External dimension: 1930mm × 720mm × 1400mm



JGZX-100型全自动纺织胶辊加工中心
JGZX-100 type automatic textile rubber roller processing center



(外观专利202130173627.8) (Appearance patent: 202130173627.8)
(发明专利202110356683.4) (Invention patent: 202110356683.4)
(实用新型专利202120674580.8) (Utility model patents: 202120674580.8)

该机器是纺织橡胶厂专用设备，一机多用，能同时解决胶辊制作过程中的铝衬胶辊倒外角、倒内角及磨外圆的三个功能。全机整体设计，电脑程序化工作流程，进刀采用伺服控制，砂轮自动清理修整，一次装夹三道工序同步完成。设备运行平稳，胶辊加工一致性好，机器占地面积小，加工产量高，提高工厂产品质量和工作效率。（发明专利，仿冒必究）

This machine is a special equipment for textile rubber factory. It has multiple functions. It can simultaneously solve the three functions of aluminum-lined rubber roller chamfering, chamfering the inner angle and grinding the outer circle in the rubber roller production process. The whole machine is designed as a whole, computer-programmed working process, the feed is controlled by servo, the grinding wheel is automatically cleaned and trimmed, and the three processes of one clamping are completed simultaneously. The equipment runs smoothly, the rubber roller processing consistency is good, the machine occupies a small area, the processing output is high, and the factory product quality and work efficiency are improved. (Invention patents, counterfeiting must be punished)

主要参数
加工胶辊直径范围: $\varnothing 26-\varnothing 45\text{mm}$
加工胶辊长度范围: 24-32mm
加工精度: 0.05mm
每小时加工胶辊: 450只
额定功率: 6KW
额定工作气压: 0.6mPa
机器尺寸: 1.7m x 2.0m x 1.9m
机器总重量: 1300kg

KEY PARAMETERS
Diameter range of processing rubber roller: $\varnothing 26-\varnothing 45\text{mm}$
Range of processing rubber roller length: 24-32mm
Machining accuracy: 0.05mm
Processing rubber rollers per hour: 450
Rated power: 6KW
Rated working pressure: 0.6mPa
Machine size: 1.7m x 2.0m x 1.9m
Total weight of the machine: 1300kg

双头包膜机 (专利号201320218367.1)

FU826B Rubber-Plastic Grinder (Invention Patent: 201320218367.1)

本机是替代纺织橡胶厂生产皮辊和皮圈过程中，传统包水布硫化的工艺。现采用本机器缠绕塑料膜再进行硫化的一种全新的工艺方法。既省时省力，使车间整洁卫生，又节约胶料提高产成品质量。该机器人性化设计，操作简单，一键到位。运用了先进的PLC控制器和变频调速技术，不但能保证设备的可靠运行，又能使一键操作完成整个工序的全过程，简单实效。新型包膜输送机构设计合理，张力均匀，输送平稳。包膜速度和包膜层数可自行设置。顶出机构采用高低压装置，保证运行安全便捷。

The machine adopts a new technology that wraps the plastic films and then vulcanizes them, which replaces the traditional vulcanization of wrapping cloth in the production of roller and leather strap. Save your time, keep the workshop neat and save the materials while improving the quality of products. Easy to operate by the button. Equipped with PLC module and frequency converter, this machine is reliable and efficient. Reasonable transmission structure design, uniform tension and steady transmission process. The speed and the number of layers are adjustable. The ejection structure uses high & low pressure device, ensuring the safety.

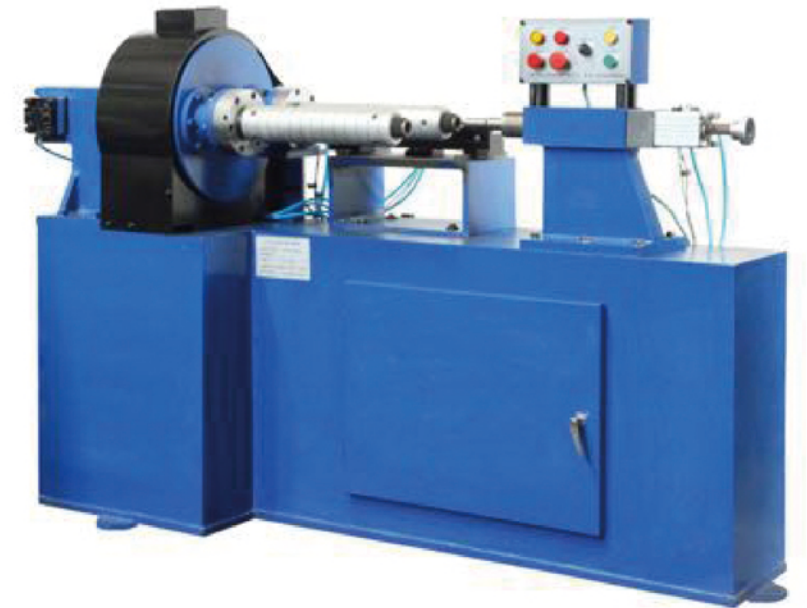


双辊皮圈切割机

Twin-Roller Leather Strap Cutting Machine

该机是根据仿橡皮圈生产切割工序，专门设计的新一代皮圈切割设备。于同类产品相比，具有操作简单。自动化程度高，工作效率好，产品质量稳定，安全性能高，劳动强度低等特点。

This new generation of cutting machine is designed for rubber ring production. Compared with similar products, it features easy operation, stable quality, low labor intensity, and is highly automatic, efficient and safe.



双头绕线机

Double-End Winding Machine

该机器专为皮辊皮圈夹层绕线而专门设计。两支芯棒同时绕线。运用PLC控制技术设定工作流程，变频调速技术，控制速度快慢，绕线速度快，线距均匀，张力平稳。尾架顶针设有高低气压装置，保证操作方便安全。架体采用钢板焊接，沉稳牢固。装卸芯棒有自动托架，一键操作，省时省力。降低劳动强度。提高工作效率。

The machine is designed for the winding work of roller and rubber ring. Two core rods start winding at the same time. You can use PLC to set the whole working process and use frequency converter to adjust the winding speed. Fast winding speed, uniform winding distance, steady tension and high&low air pressure device in the tailstock thimble, safe and convenient. This machine is welded by steel plate, steady and solid. Automatic tray to load and unload core rod, one button will do. Save time, reduce labor intensity and improve efficiency.

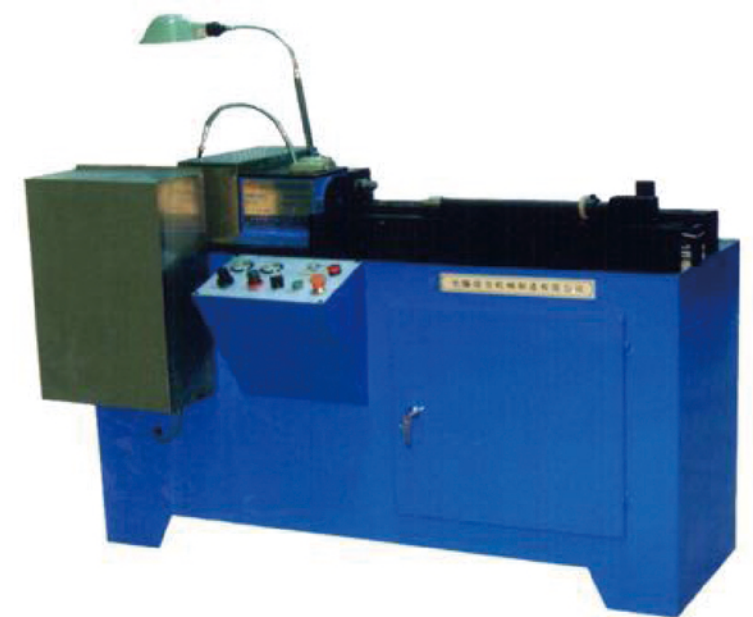


铝衬皮辊切割机

Aluminium-Inserted Roller Cutting Machine

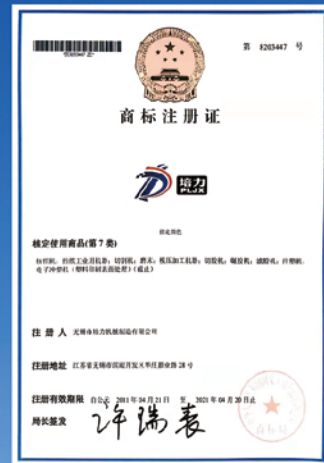
该机为铝衬皮辊的切割而专门设计。采用PLC控制技术，整支皮辊连续切割，是车床切割速度的三倍以上。切割端面光滑平整，长短一致。是目前铝衬皮罐切割的唯一选择。

This machine is designed to cut alu-inserted roller. It features PLC controller that realize the consecutive cutting of the whole roller, the speed of which is three times compared to that of a lathe. The cutting knife makes the edge neat and smooth, and of the same length. Your best choice to cut aluminium-inserted roller.



认证证书

CERTIFICATION CERTIFICATE



TYPICAL CUSTOMERS

典型客户

- 山东鲁泰纺织股份有限公司 LUTHAI TEXTILE CO., LTD
- 魏桥纺织股份有限公司 WEIQIAO TEXTILE COMPANY LIMITED
- 苏州震纶棉纺有限公司 SUZHOU ZHENLUN COTTON TEXTILE CO., LTD
- 新疆富丽震纶棉纺有限公司 XINJIANG FUJI ZHENLUN COTTON SPINNING CO., LTD
- 安徽华茂集团有限公司 ANHUI HUAMAO GROUP CO., LTD
- 山东高密孚日集团股份有限公司 SUVIM GROUP
- 河南新野纺织股份有限公司 HENAN XINYE TEXTILE CO., LTD
- 联发纺织集团有限公司 LIANFA TEXTILE GROUP CO., LTD
- 无锡二棉股份有限公司 WUXI NO.2 RUBBER CO., LTD
- 雄鹰针织品印染有限公司 EAGLE KNITWEAR PRINTING AND DYEING CO., LTD
- 苏州世祥生物纤维有限公司 SUZHOU SHIXIANG BIOLOGICAL FIBER CO., LTD
- 衡美纱线有限公司 SHANGMEI TEXTILE CO., LTD
- 天虹(中国)投资有限公司 TEXHONG (CHINA) INVESTMENT CO., LTD
- 华孚色纺股份有限公司 HUAFU COLOR TEXTILE CO., LTD
- 福建新华源纺织集团有限公司 FUJIAN XHY TEXTILE GROUP CO., LTD
- 福建长源纺织有限公司 FUJIAN CHANGYUAN TEXTILE CO., LTD
- 福建省长乐市锦源纺织有限公司 FUJIAN CHANGLE JINYUAN TEXTILE CO., LTD
- 恒丰纺织集团有限公司 HENG FENG TEXTILE GROUP CO., LTD
- 华润纺织集团有限公司 HUARUN TEXTILE GROUP CO., LTD
- 华芳纺织集团有限公司 HUAFANG TEXTILE GROUP CO., LTD
- 无锡兰翔橡胶有限公司 WUXI LANXIANG RUBBER INDUSTRY CO., LTD
- 天之华集团 TIAN ZHI HUA GROUP
- 武汉裕大华纺织服装集团有限公司 WUHAN YUDAHUA TEXTILE AND GARMENT GROUP CO., LTD
- 三和集团 临清三和纺织集团有限公司 LINGQING SANHE TEXTILE GROUP CO., LTD
- 佳宇纺器 长乐佳宇纺织器材有限公司 JIAYU TEXTILE EQUIPMENT